

BASWA Fill 2017/1



Product description and areas of application

The BASWA Fill mixture is used for filling butt joints between BASWA acoustic panels, embedding edge protection, surface coating for hybrid systems, repairing damage and imperfections in the precoating of the acoustic panels, as well as compensating for unevenness.

Product data

Product based on	Expanded glass granulate, based on recycled glass
Item number	a039
Grain size	0.5 to 1.0 mm
Thermal conductivity	0.14 W/m*K
Storage	Protect from frost, keep only in original packing Storge-/transport temperature between +5°C and +30°C Protect from direct sunlight Store in a dry place on pallets Can be stored up to 12 months under optimal conditions

Delivery

Delivered as	Bucket includes: 2 bags of 1.9 kg expanded glass granulate, 2 sau-
	sages of 550 g binder concentrate (without water of 2 x 1 liter). Container, approx. 6.9 kg dry material, after stirring up with water approx. 15 litres of ready-made seam filler.

Application instructions

Processing Panel butt joints / Fill as joint filler

Method of processing	Manually using a stainless-steel spatula
Consumption kg (l)/m ²	$0.14-0.17 \text{ kg}/\text{m}^2$ / ca. $40-50 \text{ m}^2$ joints per bucket
Approx. Processing time	2 – 4 min. / m² for filling joints
Drying time at 20°C/50% π	Min. 36 Hrs.
Bonding characteristics	Air drying. When completely dry (< 10% moisture), practically impermiable.
Processing temperatures	More than 15°C during processing until completely dry (<10 % moisture) no temperature fluctuations >5°C temperature differences!
Processing	Fundamentally, observe our general applicable BASWA processing guidelines.

Processing complete application / Fill as base layer

Method of processing	Applied by 6x6 mm noched trowel
Consumption kg (l)/m²	1.15 – 1.38 kg / m² / ca. 5 - 6 m² per bucket
Approx. Processing time	10 – 15 min. / m²
Drying time at 20°C/50 % π	Min. 48 Hrs.

Bonding characteristics	Air drying. When completely dry (< 10% moisture), practically impermiable.
Processing temperatures	More than 15°C during processing until completely dry (<10% moisture) no temperature fluctuations >5°C temperature differences!
Processing	Fundamentally, observe our general applicable BASWA processing guidelines.

General Instructions

For further information about safety during transportation, storage and handling, as well as disposal, refer to the BASWA safety data sheet (www.baswa.com).

Disclaimer

The previously mentioned data, in particular the suggestions for the processing and application of our products, are based on our knowledge and experience in the normal case, prerequisite is that the products have been correctly stored and used. Because of the different materials, surfaces and deviating working conditions, no guarantee of the result of the work can be given, or liability be placed, regardless of the legal relationship, neither from these instructions, nor from verbal advice, unless we are culpable of intent or gross negligence. Hereby, the user must prove that he/she has provided punctual, complete written knowledge to BASWA in order for BASWA to attain a correct and successful evaluation. Upon receipt, the user must check the products for their suitability for the envisaged application. Changes to the product specifications remained reserved. Observe the protection rights of third parties. Furthermore, our respective sales and delivery conditions remain applicable. The current product data sheet is applicable and can be requested from us.